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# Voluptuous

PRESENTS

# XL

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Danni Ashe



Lisa Miller



Carol Brown



Renee



Ona



Louise Leeds

**NEW**

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Chloe



Nilli Willis



Rhonda Baxter



Autumn



Tracy Burr



Katie



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**A**utumn never intended to pose. She went with a girlfriend to a Tucson photography studio because the other girl wanted to have some boudoir shots taken as a present for her boyfriend. Autumn was invited into the studio and found copies of *XL* and *Voluptuous* on a table. "I was looking at them while my friend got ready," Autumn told us. "When the photographer said I'd be great for either of the magazines, I blushed. But the idea excited me, and by the time my friend was done, I was ready to pose."



**AUTUMN**







**T**here's not much to tell you about my sex life—nothing outrageous that's for sure. I don't have a steady boyfriend, so I'm not getting laid. I'm not into one night stands, I have to really know a guy before I'll sleep with him. I love sex! I have since my very first time; and I know that's kinda unusual. A friend of my older brother seduced me. He knew I was a virgin, so he took it slow and had me writhing and wet as hell before he slid inside me. He had great self-control. He did me for about 20 minutes before he came—and I joined him with my first fuck-orgasm."













## BARE FACTS

**Age:** 20 **Birthday:** June 20 **Height:** 5'7"  
**Weight:** 148 lbs. **Measurements:** 40-32-40  
**Bra Size:** 34D **Lives:** Tucson, Arizona  
**Occupation:** Student



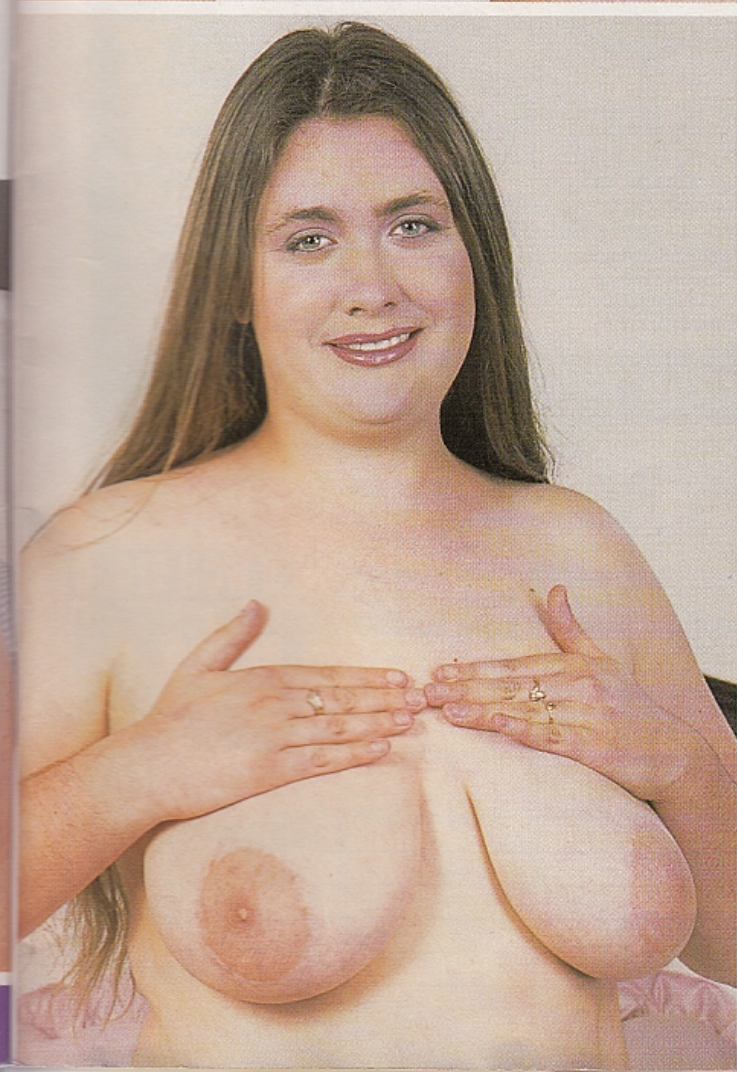




I love having my nipples sucked. I can almost cum if a guy keeps it up for a few minutes. I feel the sensations starting to build up deep inside my pussy, just waiting to burst out. If he rubs my clit then I'll definitely climax, and I'll beg him to fuck me hard and fast...and I'll cum again and again."









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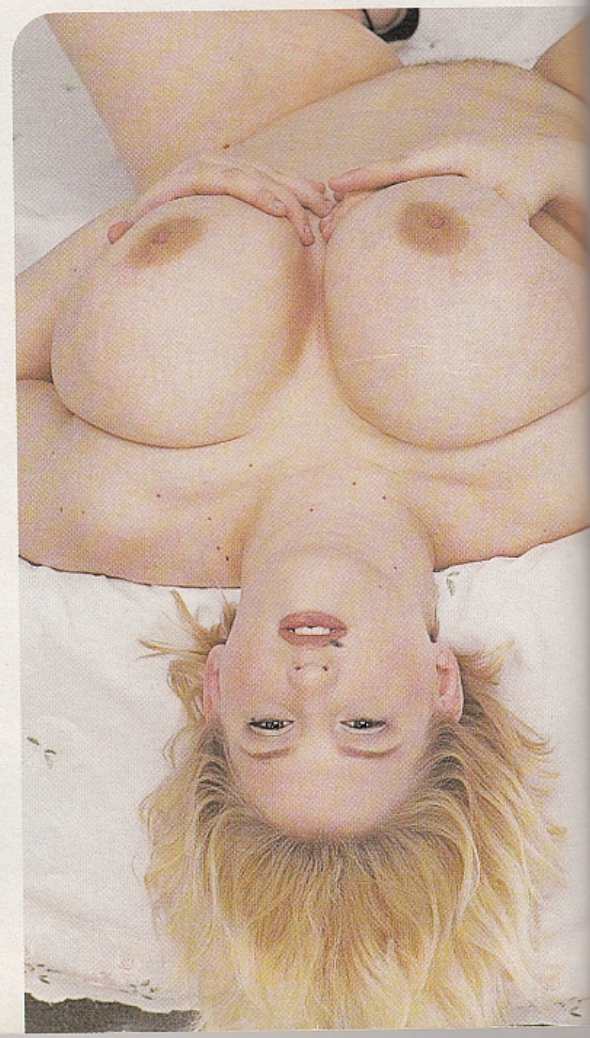
# **VOLUPTUOUS XL: GEMMA FIELD**

**A FRESH-FACED NEWCOMER WITH HUGE TRACTS OF LAND**

You Monty Python fans know what we're talking about. And, when it comes to a wide expanse of sweater meat and skirt stuffin' booty, Gemma Field's got 'em both, and then some. Making her magazine debut, the chunky lass from Surrey was ecstatic to be picked for an afternoon of gettin' nekkid. Well, getting paid was a plus, too.









## BARE FACTS

**Age:** 19 **Birthday:** April 14, 1982

**Height:** 5'8" **Weight:** 158 lbs.

**Measurements:** 46-30-38 **Bra Size:** 40E

**Lives:** Farnham, Surrey, UK

**Occupation:** "I don't have a proper job, since I'm at university, studying for my degree. Maybe the next time I pose I'll be employed!"













Now that the down-home girl has made it big posing for your favorite mag, what's Gemma's first order of business? Saying hello to her university mates, of course. "I want to say 'Hi!' to all my friends at the flat, can I do that?" Well, sure. Although we're used to shout-outs on the radio, why not here? Of course, we wanted to know a little bit about those flat-mates, including whether or not Gemma has any particular male friends she wanted to say a special "Hello" to. Take note, UK readers, Gemma is a single lass, although how long that'll last we can't say.











So, does a big girl like Gemma intimidate the boys? Not the rugby boys. We'll let her explain, "I'm not seeing anybody now, but last semester I was dating a guy who played on the club team. He was very stocky, really broad in the chest and shoulders, the way I like 'em. We had quite a bit of fun while he was here, and the sex was fabulous! He loved getting wild with me because I wasn't some frail, fragile, little lass who couldn't give as good as she got! Unfortunately, he got drunk one night with some friends and they did something to a statue on the grounds and got expelled. Since then, I haven't found anybody, but I'm looking." You heard it here first, XL-men.





**NEW VIDEO RELEASE**



**JENNY**

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**AMANDA**



**CHAZ**



**SAMMIE**

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## POOL TOY

### Looking For The Girls Of Summer? Newcomer Taylor Hill Has You Covered!

Yes indeedy, boys, it's that time of the month...The sky is blue, the sun is shining and...Okay, so you're so sick of being hot and sweaty in the sunshine that you're almost longing for winter, and you're spending your time now hanging out in the air conditioning with a cool brew. Well, here's another reason to break into a sweat... Taylor Hill. She's a newcomer to the "All Stacked! All Natural!" anthem, who's brownin' down by the pool and doesn't mind who's watching. Our kind of girl, and yours, too. So, start looking for your lotion-SPF 12-inches, right? And, when you're all lubed up and ready to roll, kick back and find your happy place, 'cause here comes the sunshine-XL-style!





Taylor's as fun as she looks and downright chatty, too. She just kept on talking and talking. Favorite food? "Pizza...it's practically a food group." Worst moment? "Drinking the pale ale! Gross!" Favorite car? "Any without car payments." Preferred lotion? "The kind that smells like strawberries." Ideal man? "Big boob lover who will work for me!" Beautiful *and* impeccable taste? What more could you want in a woman? Welcome to XL and Voluptuous, Taylor...and thanks for giving us a worthwhile reason to break into a sweat.











## BARE FACTS

Age: 24 Birthday: Jan. 31, 1977 Height: 5'4" Weight: 129 lbs.  
Measurements: 42-29-38 Bra Size: 38E Lives: Dayton, Ohio  
Best Days: "Any day I'm not working!"  
Worst Days: "Do you really have to ask?"  
Goal: "Get married, have kids and watch soaps all day!"







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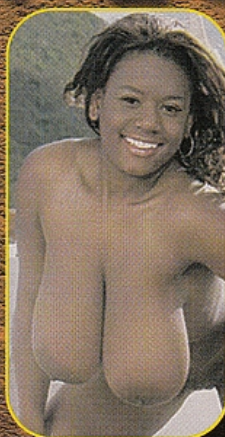


# THE SUPER NATURALS



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Spend an intimate evening with all-natural teenage superstar Linsey Dawn McKenzie in one of her first videos, packed with great tit action and plenty of erotica! 40 Minutes, Hard R-Rated



## SAMMIE BY THE SEA

From Boob Cruise '98! Here's one of the biggest discoveries of 1998 in her first video! Photographed against the majesty of the Caribbean, this exclusive video is a must for all big-tit fans! 40 Minutes, R-Rated



## CHLOE THE LEGEND

Intimate and raunchy! Chloe Vevrier narrates this video, tells you all about her life, then she gets down and dirty in solo and girl-girl dildo action! If you're a Chloe fan, this video is a must see! 55 Minutes, X-Rated



## CONQUERING CHARLOTTE

Spend an intimate afternoon with Charlotte as she takes you on a tour of London, complete with plenty of flashing. Then, it's off to the bedroom for some vibrator action that'll leave you totally spent! 30 Min., X-Rated



## AUTUMN'S FIRST TIME

There's nothing quite like a girl's first time, and this is Autumn's. Shy at first, she quickly proves why she's being touted as one of the best slim-n-stacked naturals of all-time! Great big-tit action! 40 Minutes, R-Rated



## JENNY! PRIVATE SESSION

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## HOUSEWIFE OF THE MONTH: BOBBI **Denver, Colorado**

From the Rocky Mountains, here comes a lady with some slopes of her own...Bobbi's her name, and she digs the Broncos, skiing (Copper Mountain), fly-fishing and guys who drive Jeeps. She's a typical housewife, this 29-year-old Colorado native, the kind we've all seen day in-day out. Only, we never quite see them like this, do we? Yeah buddy, life's a beautiful thing, especially when that lady-next-door you've been admiring for years goes all the way!











Married for seven years, Bobbi's husband has never even read *Voluptuous*...until now. "He's not a magazine reader. I don't think he's ever bought a men's magazine or seen a porno tape in his life," explains Bobbi, who is posing just to see if she's good enough. "You know how it is...You get married, content, complacent, but you always wonder... 'Do I still have what it takes? Am I still attractive?' I just wanted to know—my husband, too." Stop wondering, Bobbi...If thousands of guys jacking off all over your pictures is any kind of answer, baby...you've still got it...big time!











## BARE FACTS

Age: 29 Birthday: April 18, 1971 Height: 5'4" Weight: 137 lbs. Measurements: 44-28-38 Bra Size: 38E  
Born, Raised and Lives: Denver, Colorado Occupation: Housewife and part-time sales clerk



**E**ven a job in a movie theater can be pretty ho-hum after a while, especially when you work every shift that you can, like Chanta is doing. "I'm saving up to go to Europe for a year—really get to see it and enjoy it—so I don't do much else other than work. I don't have any time for a boyfriend, but that doesn't mean I don't get horny. So, I plucked up my courage, went into a sex shop, and brought myself this toy. Now I'm self-sufficient!"



# CHANTA







**M**ost days I get myself off when I wake up and before I go to sleep. I work weird shifts, so that's often at really odd hours. I'd always heard that it was guys who wake up horny; well I do too. Many times it's so bad that I'd take on a football team if they walked in! So 10 minutes with my toy and a body-rocking climax and I'm ready for the day. I take longer before I go to sleep, and often go for a repeat—the second time is always the best for me."













## BARE FACTS

**Age:** 23 **Birthday:** August 5  
**Height:** 5'7" **Weight:** 165 lbs.  
**Measurements:** 44-32-39  
**Bra Size:** 42DDD  
**Lives:** San Francisco, California  
**Occupation:** Theater worker







# Leisha

"Most people don't get to fulfill any of their fantasies. I'm living one of mine by posing for these photos. The thought of being in a magazine and having guys everywhere lust after me is fantastic."













**B**eing a barmaid, I've heard every cheesy pick up line there is. For a while, I was kinda gullible and fell for some of them. More fool me! Having posed, I feel better about myself. Now it's going to take a sincere guy to impress me and get to handle my goodies."







## BARE FACTS

Age: 27 Birthday: June 18 Height: 5'5"  
Weight: 149 lbs. Measurements: 44-29-39  
Bra Size: 40EEE Lives: Portland, Oregon  
Occupation: Bartender







# HOUSEWIFE OF THE MONTH

## Katie—Wichita, Kansas

Talk about a classic housewife...Meet Katie. She's a 38-year-old executive assistant from Wichita, Kansas, who is happily married, has been since she was 21. But, lately, she's been getting this funky feeling. An impulse that we XL-men certainly appreciate...that 17-year itch!





## BARE FACTS

**Age:** 38 **Birthday:** October 19, 1962

**Height:** 5'4" **Weight:** 165 lbs.

**Measurements:** 44-31-33 **Bra Size:** 38E

**Born, Raised & Lives:** Wichita, Kansas

**Occupation:** Administrative Assistant

**Marital Status:** "I met my soul-mate at Wichita State University when I was 21, we dated for a month, then got married."





It's not that Katie is unhappy in her marriage. "No, I'll always be loyal to my husband. But, I got married so young, I just feel like I'm running out of time to do some of the things I wanted to do when I was 21. Travel to Europe, drive a convertible, see if I could be a model. It's not like I'm getting any younger." Well, Katie, one down, more to go! Live it up!







# Princess

**M**any XL readers have visited my website—ohioswing.com—and even ordered some of my videos. I love wild sex! My husband and I have been swinging for over six years now. We go to swing clubs and regularly host house parties. I enjoy everything: swinging with other couples; gangbangs and getting it on with other women. I've done a lot of videos, but very little posing for magazines—it was fun.









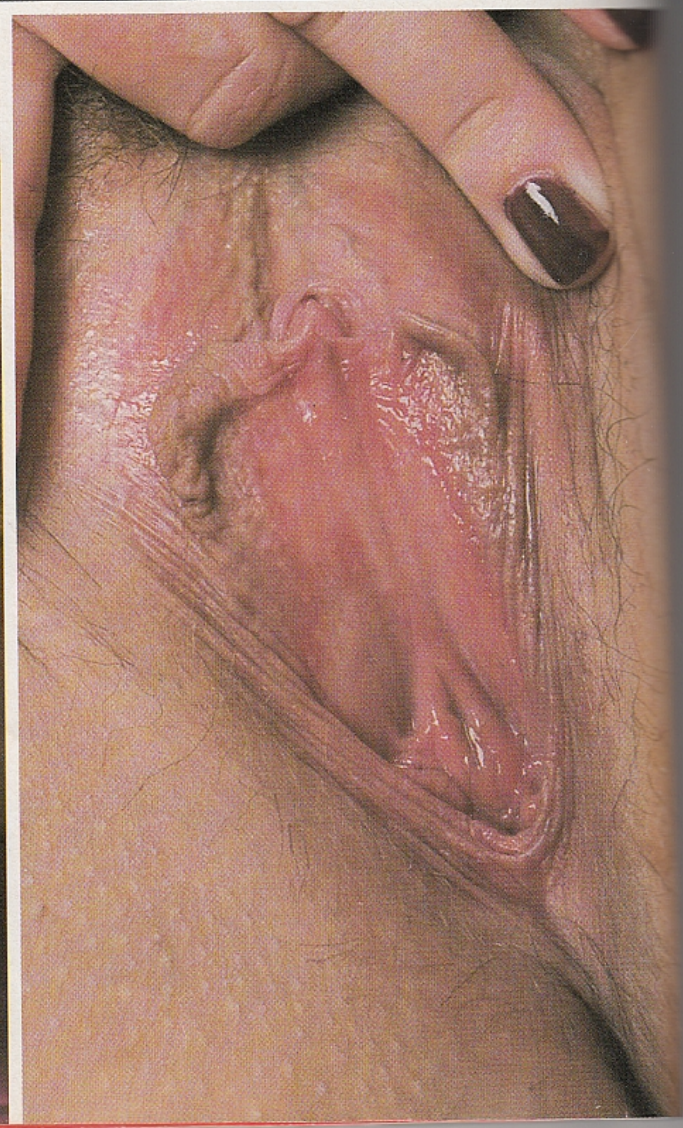




**M**y favorite way of having sex is any way where I'll cum. After all, isn't that the main reason for fucking? I like to get off three or four times a day, one way or another. I'll quite happily do myself and have a wonderful climax that leaves me happy and satisfied for a while, but I'd rather have a cock around, or another woman's tongue, lips and fingers."









## BARE FACTS

**Age:** 38 **Birthday:** November 29

**Height:** 5'5" **Weight:** 180 lbs.

**Measurements:** 48-34-39

**Bra Size:** 44E

**Lives:** "A small town in Ohio."

**Occupation:** Web mistress







This frauline  
enjoys living  
life to the  
fullest and loves  
sex. "I'm totally  
uninhibited when  
it comes to sex," says  
Peaches (yes, that's  
her real name). "I  
do anything if I can  
get off, as long as  
it's not going to  
hurt me or my partner.  
But, having said that, I might  
beat my lover with my  
boobs 'cause I'm very  
physical in bed.  
And when I get  
him between my  
thighs, it's all over.  
I expect to continue  
more than once  
when I'm having  
sex; the first time  
just gets me  
started."

# Peaches











**T**he best sex takes all night, as far as I'm concerned. You undress each other and explore each other's bodies with your hands and lips. Then he goes down on me and gives me an orgasm. I'll return the favor, and let him cum in my mouth! We rest, then make love, rest again and make love again. And not just one position either, but every way we can think of."





## BARE FACTS

**Age:** 24 **Birthday:** March 22  
**Height:** 5'5" **Weight:** 154 lbs.  
**Measurements:** 42-31-39  
**Bra Size:** 40E  
**Lives:** Munich, Germany  
**Occupation:** Dept. store clerk





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# MARINA



**E**ver the mild-mannered and modest office worker by day, Marina reveals her true self after work and at weekends. "I'm cool about my looks and my body, and I like to show that confidence when I'm in public. So I dress to emphasize my boobs in particular. I have several outfits that don't need bras."







I love frilly, sexy lingerie and very feminine rooms. I'd love a bedroom like this set I posed in. It would be so romantic to be here, naked, with a guy, lying on the satin sheets with the netting over us. In surroundings like this, I'd expect him to make love to me like I was a princess, worshipping every part of my body and pleasuring it, before moving on. It would be a cum-fest for me!"







## BARE FACTS

Age: 21 Birthday: August 14 Height: 5'6"  
Weight: 145 lbs. Measurements: 38-31-39 Bra Size: 32D  
Lives: Santa Monica, California Occupation: Office worker















## ROCK ROSE One of our first *Voluptuous* models, back after seven years!

Talk about a seven-year-itch! Rock Rose made her debut in the Summer '94 *Voluptuous* debut and was a hit with the readers as she certainly lived up to the "All Plump! All Stacked! All Natural!" credo. She posed some, then her career went in a different direction and we gave her up as lost. Now, seven years later, her return is certainly welcome as she is ideal for XL with the perfect bodacious body that we're always seeking. So, enjoy her again, guys, while you can!



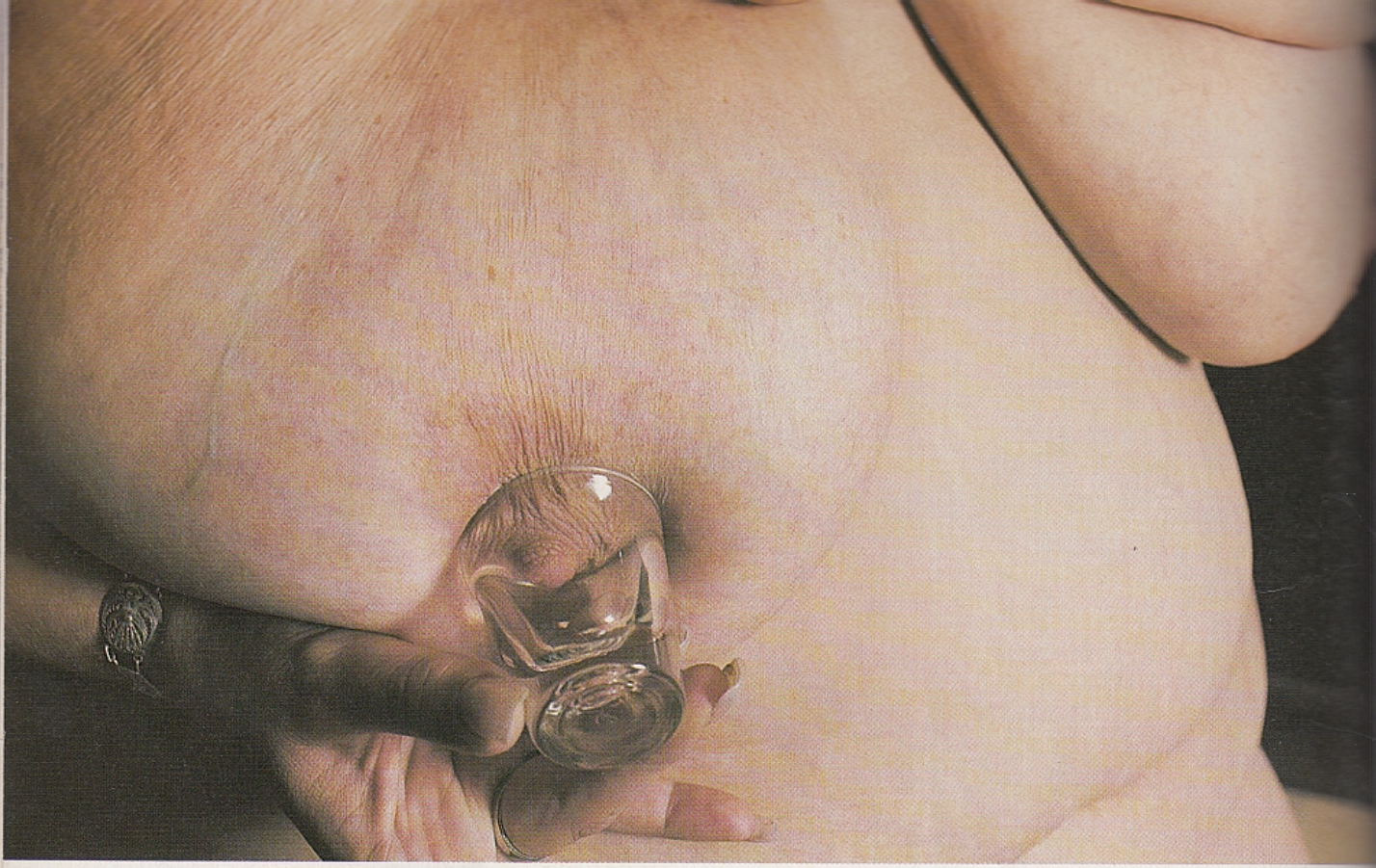






Rock Rose was a housedancer in upstate New York back in 1994 and a former porn star, who was just getting back into the adult entertainment world after a two-year break. She started doing pornos young, starring as a choir girl with Ron Jeremy as a preacher ("He fucked the beejesus out of me!") in her first-ever adult video, the 1986 sequel, *Deep Throat #2*. However, her career never quite hit the superstardom many had predicted, and she drifted through the '90s in relative obscurity, housedancing some in the northeast, posing very little and basically disappearing. Now, 32 years old and still the same vociferous Rock, she isn't sure if this is a comeback or a passing phase. "I just got that urge, you know what I mean? To see if I still had what it takes. I doubt I'll be a big-time porn star or dancer anymore, but who knows? I'm a lot like *the Rock*...you can never count me out!" Atta girl, Rock. Welcome home!







## BARE FACTS

Age: 32 Birthday: September 26, 1968

Height: 5'11" Weight: 195 lbs.

Measurements: 52-35-41 Bra Size: 46DD

Lives: New York State

Previous *Voluptuous* Appearance: Summer '94





# VOLUPTUOUS & X



**FEBRUARY '97**—Covergirl Debi Lee, Casey Lee and her two-foot zucchini, Karen Martin, Coree Monroe, Ingrid, Sandy plus tips on some of the best sexual positions!



**JULY '98**—Covergirl Charlotte's debut, plus two more fresh faces. And, more pictures of March '98 sensation Amanda Mountains and a special up close brown-eye pictorial! As large as life!



**AUGUST '98**—BIGGER IS BETTER! And covergirl Jenny is as big as they cum! Plus Tiny Nicky Tease, the legendary Chesty Morgan, Vicky Vanni's comeback photos and plenty more!



**SEPTEMBER '98**—An all-star lineup, featuring covergirl Carrie Lynn, plus March '98's Lisa Marie Greener in her encore, Heather Michaels, Faith Stevens and four busty newcomers!



**DECEMBER '98**—Starring newcomer Ivana and some of the most beautiful boobs you'd ever want to see! Plus, Fae & Vanessa in girl-girl, Jessica a look back at the girls of our past!



**AUGUST '99**—Wanna see a great lineup? Here it is...Bonnie Banks, Heather Michaels, Faith Stevens, Cathy Patrick, Tori (April '99), Effie, a pregger and even more!



**DECEMBER '99**—A Voluptuous bra spectacular! Starring Jenny and one mother of a harness...HUGE! Plus, Carrie Lynn, Ivana and loads of newcomers... all sporting sexy bras!



**FEBRUARY 2000**—Loaded with curvy beauties, including covergirl Annette Christianson—the Great Swede! Plus Lorna Morgan, Sammie, Belinda, Charlotte and lots of newcomers!



**MARCH 2000**—Loaded with favorites, including Rhonda Baxter, Andy, Jade, Michelle and Gillian! Plus, some awesome newcomers, including covergirl, Zuzanna in her XXX debut!



**MAY 2000**—Voluptuous' 1999 Model of the Year, Devon Daniels, and some unpublished photos. Plus, barely legal plumper Chaz, hirsute Belinda and loads more, including boy-girl!



**DECEMBER 2000**—The raunchiest Voluptuous ever...with three hardcore pictorials! Plus, Amanda White, a nine-month pregger, five busty newcomers and hirsute Clare!



**HOLIDAY 2000**—Loaded, with super new models destined for stardom, plus a free bonus! The 32-page, pull-out Linsey Calendar! The ultimate collectible... Only in this issue!



**JANUARY 2001**—The 2000 Model of the Year contest, featuring 12 of the year's best. Linsey, Amanda, Via, Chloe, Lorna, Annette, Kerry Marie, and more. A star-studded issue!



**FEBRUARY 2001**—ALL NEW MODELS! Starring the big three covergirls, England's Renata, 18-years-young Talya Faust, ebony American Veronica. Nine newcomers total!



**MARCH 2001**—Hardcore for North America! Seven newcomers for everybody, including covergirl Sarah, destined to be a Voluptuous star, and loads of curvaceous Euro chicks!



**VOLUPTUOUS XL #29-25**—extra-large babes are crammed into this all plump, all stacked all natural issue. Roberta Smallwood, Gaynor, Tasha, Rhonda Baxter, & more!



**VOLUPTUOUS XL #41**—All pictorial of rubenesque cuties. New pictures of Laura Bailey, plus Jenny, Star, Amy Clifford, Alishea White, Lou Lou, Carol Brown and Gaynor—15 in all!



**VOLUPTUOUS XL #46**—Starring 30 Voluptuous faves, including Stevie Kaye, Rhonda Baxter, Chaz, Mindy Jo, Via Paxton, Tracy Burr, newcomer Natasha and loads more!



**VOLUPTUOUS XL #51**—New-cummer Sarah Mercury's I-poppers, sex-obsessed Cassidy, young & stacked Charlotte, pregger Crystal and 11 other gorgeous plumper!



**VOLUPTUOUS XL #55**—New-cummer Desirae leads a bevy of bodacious Texans, including with Cassidy, Donna and Taiya. There's super-hairy Clare and ten more bodacious plumpers.



# BACK ISSUES



**JANUARY '99**—Loaded with rubenesque, hirsute ladies and plenty of huge boobed newcomers—six of them! Plus a strap-on lesbo tryst with Heather Michaels and Deanna Baldwin!



**MARCH '99**—Autumn tit-to-tit with Linsey! Plus Kathryn Marie (Nov. '98) and Stephanie (Oct. '98) make their encores and Danni Ashe's newest pictures! Plenty of plumpers and newcomers!



**APRIL '99**—Starring 1998's Model Of The Year...Carol Brown! Plus, the debut of Brazilian superstar Sylvia Panda, plus British newcomers Lorna, Kerry Marie and Lucia!



**MAY '99**—How many times can you cum? You'll push your pecker to the limit with this lineup...Rio Rivers, Lisa Miller, Jessica Turner, Amy Clifford, Traci Burr, Devon Daniels and more!



**JUNE '99**—Loads of anticipated encores, including super-stacked Star and Vicky, plus plenty of hot newcomers and a "Where Are They Now?" special starring Leslie Winston.



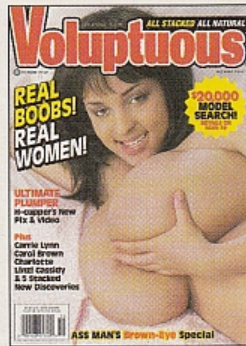
**JUNE 2000**—Loaded with faves, including Jessica Turner, Hilda, Linzi from Holiday '99, lots of newcomers including a six-foot amazon and new photos of Tol-plumper than ever!



**JULY 2000**—Starring the great Linsey Dawn McKenzie...better than ever! Plus, a new, black whopper, a curvy Italian 1st-timer, Charlotte, girl-girl with Michelle, Deja's back, Vicky & more!



**SEPTEMBER 2000**—Starring Jenny, Via Paxton, March 2000's Crystal, Lorna and Jessica in their first girl-girl, a new plumper and more! One of the most star-studded Voluptuous ever!



**OCTOBER 2000**—Starring covergirl Chaz...a legend in the making! Plus, 1998 Model of the Year Carol Brown, Carrie Lynn, Jezzie lovin' with Linzi C. doing Charlotte, plus great 1st-timers!



**NOVEMBER 2000**—The Busty Euro Babes—Kerry Marie, Annette Christianson and Russian Kathy doing the nasty with Autumn. Also, Black & Stacked Sammie and Kirstyn.



**APRIL 2001**—A star is born in 18-years-young covergirl Susie Wilden. Plus, loads of fresh faces, including a busty Hungarian, more co-eds and another sexy pregger!



**MAY 2001**—Celebrating 'Voluptuous' 2000 Model of the Year, Via Paxton. With, runners-up Linsey Dawn McKenzie and Chloe Vevrier, plus Sylvia Panda, Harlee and more!



**JUNE 2001**—All New Models! Starring 10 newcomers, including super-stacked covergirl Desirae, plus more all-natural Euro Babes than you can shake your stick at!



**JULY 2001**—Starring covergirl Sarah Mercury and her I-Cup cannonballs! Also, 4 bra-packin' newcummers, including centerfold Macca and her 38F hangers, Amelia, Chaz & more.



**AUGUST 2001**—Featuring covergirl Lorna Morgan, the Welsh Wonder, Also, Fiona Steels, the rising star; Zuzanna from the Czech Republic; remembering Fae; Kelly who's about ready to drop...& more.

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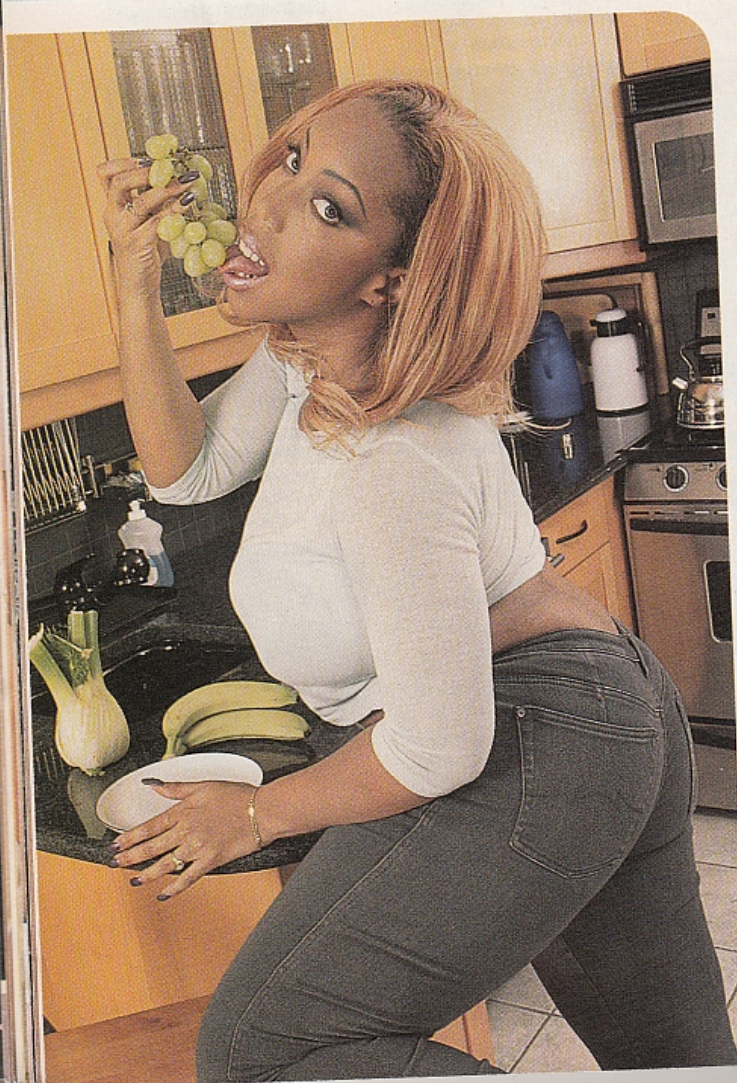
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# Deja-Boob

Busty, dusky and plump, it's Deja-boob...all over again!







Holy hooters, boob-men...these are some big 'uns! Familiar boobs, too. The name is Deja, she's an office worker from Washington, D.C. who debuted in the Feb. '99 *Voluptuous*, and it's been hell getting her back for an encore. From scheduling conflicts to a bad case of the flu...it got so bad we thought Deja would never pose again. Then, while in New York visiting her best friend, Deja bumped into a photographer while shopping. The lens-person was one of ours, Jana Krenova (who helped photograph Boob Cruise '98 and 2000), and she took one look at Deja's rack and told her she'd be great for this magazine she knew. Deja, in turn, told her, "Let me guess...*Voluptuous*!" A quick call to our editor, and Deja was posing in her friend's apartment. Who would have thunk it would be that simple to experience these whoppers once again. Your fans welcome you back Deja!









## BARE FACTS

Age: 26 Birthday: June 25, 1974 Height: 5'8" Weight: 158 lbs. Measurements: 42-32-40 Bra Size: 38FF  
Lives: Washington, D.C. Occupation: Administrative assistant Previous *Voluptuous* Appearance: Feb. '99





# Voluptuous®

## VIDEO CLUB



### NATURAL WONDERS #7

You don't know the models. None of them have been in *Voluptuous*, but they all have big tits, curvy bodies and, man, they have absolutely no inhibitions. Look at this cum shot and it should tell you...here cums another cum-splattering, ass-fucking good time from Roy Alexandre. Brand new and totally anal, with double penetration, loads of tit-fucking and 100% all-natural hardcore! 90 MINUTES, XXX-RATED, \$39.95

### CHLOE'S FIRST XXX!



### THE HARDCORE VIDEO THAT SHOCKED THE WORLD!

#### ULTIMATE CHLOE

This video isn't called *Ultimate Chloe* for nothing! The naturally stacked German Wunderbabe, Chloe Vevrier, takes a licking, gives one too and cums more than...well, more than any woman we've ever seen. First, she goes at it with slim-n-naturally-stacked Russian Kathy, then it's three-some time where Chloe takes cock for the first time. Moaning, squealing in orgasm, you get Chloe from every angle—top to bottom, in and out and all points in between. Plus, the sound in this video is fucking awesome! How good? Better than any phone sex in the world! If you're a Chloe fan, this is a must-see. 102 MIN., XXX-RATED, \$39.95



### BOSOM BUDDIES #2

See young Autumn melt in the experienced hands of the muff-eating master...Chloe Vevrier (above). Plus, slim, stacked and gorgeous Deanna Baldwin busts Jan. 2000 *SCORE* covergirl Brittany Love's cherry. Love natural boobs? This video has 'em, with Israeli legend Nilli Willis and Dee, plus Michelle and Nicola Moore. Loaded with lesbo lust! 98 MINUTES, X-RATED, \$34.95

### ALL TIME BEST SELLER!



### THE GREATEST BIG BUST VIDEO

The bustiest babes in the world, all on one THREE HOUR video, including busty superstars and *SCORE*-girls from past and present like L.A. Bust, Pandora Peaks, Tiffany Towers (above), Chloe Vevrier, Candy Cantaloupes, Lisa Chest, Letha Weapons and plenty more! 180 MINUTES, HARD R- & X-RATED, \$39.95



### JULIA MILES' DEBUT

A two-time *SCORE* covergirl (March 2000 and Oct. 2000), Julia Miles' debut video starts with her waking up—the dawn of a nude age. Then, this 18-year-old, German goddess takes you through her morning routine, where you see every inch of her incredibly curvaceous body. Solo posing, some exercising, all of it totally erotic! Next, it's dildo time! 100% Julia Miles! 37 MINUTES, X-RATED, \$19.95



### VOLUPTUOUS XTRA #1

Starring Jan. '98 *Voluptuous* covergirl and 1998 Model of the Year candidate Michelle (above) in her hardcore debut! Plus, *Voluptuous* models Belinda and Shantay breaking their girl-girl cherries, Gaynor in XXX and Hairy Mary gone preppers plus hardcore all at the same time! 90 MINUTES, XXX-RATED, \$39.95





## NATURAL WONDERS #6

All natural! All hardcore! With anal that kicks ass! It can only mean one thing...a new *Natural Wonders* video from big-tit lens-legend Roy Alexandre! Starring March 2000 *Voluptuous* covergirl Zuzanna taking it in the ass! Plus, three more Euro-babes in your basic ass-stretching, tit-fucking, cum-fest! 90 MINUTES, XXX-RATED, \$39.95



## NATURAL WONDERS #8

Roy Alexandre has perfected the tit-fuck, and this is his best yet. No stomach or back shots here. These girls take it the only places that matter—all over their tits and tongues! Starring Sophia and some of her Czech friends. If you can last 10 minutes without cumming, sorry guys... If you ain't gay, you're on your way! 90 MINUTES, XXX-RATED \$39.95



## NATURAL WONDERS #9

The greatest *Natural Wonders* video ever made? Tall statement, but it may be true! Anal! Double Penetration and the legendary tit-fucks! Starring Sierra, taking it in the ass for all she's worth! Plus three more naturals you've never heard of, but will love seeing in xxx-plicit hardcore! Brand new and an instant big-tit classic! 90 MINUTES, XXX-RATED \$39.95



## BUSTY AUDITIONS

GULP! Yep, that's Adina, July 2000 *Voluptuous* newcomer who is the hardcore star of this new video. Adina gets nailed with that cock, and she sucks a good one, too. Plus, she sticks it right to Ariana, a petite, Afghani big-titter who gets it with a strap-on. With intimate interviews and even Ariana belly dancing, you also get up-close-and-personal with these two babes, right before they cum! 96 MIN., XXX-RATED, \$39.95



## XXX-PLICIT GIRL-GIRL FIRST ANAL SCENES!



## BUSTY AUDITIONS #2

Exclusive to The SCORE Group, this video stars Nikki Diamond, an up-and-cumming feature dancer in solo and xxx-plicit girl-girl, sticking it to and pulling it out of pretty-girl Tanya Danielle's ass! Tanya also does a solo, naughty-girl masturbation scene. Plus, you also get super-stacked Maxi Mounds in dildo-filled solo masturbation. With interviews and great audio, this video delivers it all! Order now, and you'll be cumming in no time! 100 MIN., XXX-RATED, \$39.95

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A blonde woman with sunglasses on her head is posing in a floral bikini by a swimming pool. She is looking towards the camera with a slight smile. The background shows a pool and some outdoor furniture.

She may look like a Southern California gal, but Catherine hails from Uppsala, Sweden, and came to America on a student visa. Her discovery is another one of those by-chance things. A local photographer saw her in a store, approached her and managed to convince her that he was a legitimate photographer, and not just a dirty old man. We owe him big time, XL fans!

A blonde woman with sunglasses on her head is posing in a floral bikini by a swimming pool. She is looking over her shoulder towards the camera with a smile. The background shows a pool and some outdoor furniture.

**CATHERINE CLARK**



Catherine has been busty since she was a teenager. "My mother wears a 44FF bra, and my grandmother is even bigger. I think it's a wonderful family trait to inherit."











**T**here are many nude beaches in Sweden. I've been going to them for years. So being naked in front of people doesn't bother me. My American friends were shocked when I asked if there was a nude beach in San Diego. They said they'd never go there, even if there was one. And I thought anything goes in California."



## BARE FACTS

**Age:** 24 **Birthday:** October 10

**Height:** 5'4" **Weight:** 145 lbs.

**Measurements:** 44-29-38

**Bra Size:** 36E

**Lives:** San Diego, California

**Occupation:** Student





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SAMANTHA



**M**y size seems to put some guys off. I guess they think they couldn't handle me sexually. If they hesitate about it, they couldn't. I'm an active and demanding lover...but definitely worth it."











**A**s far as I'm concerned, variety is the spice of life when it comes to sex. With some guys, I'll let them set the pace. They can just do me missionary style. I'll enjoy it—and cum—but it won't be anything super. With other guys, I'll take control and ride 'em like a cowgirl in a rodeo and then get them to do me doggie style and I'll hoot and holler and wail like a banshee. I've sent guys home covered in scratches and bites and bruised all to hell...and swearing it was the best fucking they ever got! The other thing, too, is that I'm in my 30's now—my sexual prime. I do think about sex more and want it more than I used to. I'm not complaining, I'm happy being constantly horny!"





## BARE FACTS

**Age:** 32 **Birthday:** March 26 **Height:** 5'5"  
**Weight:** 155 lbs. **Measurements:** 52-34-48  
**Bra Size:** 36G **Lives:** Ft. Lauderdale, Florida  
**Occupation:** Sales representative










**Voluptuous**

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